

## Decal Installation, 2010 Camaro

### **CAUTION:**

Installation of decals is not to be attempted until vehicle, parts, and shop area are at least 60-70 degrees Fahrenheit. This will provide the conditions necessary for maximum glue adhesion

### **WARNING:**

Do not use 100% IPA, acetone, denatured alcohol, lacquer thinner or mineral spirits on any painted or unpainted surface. These cleaning liquids either evaporate too quickly or leave a residue that reduces adhesion. SLP recommends using 50:50 isopropyl alcohol and water mixture to clean areas prior to any adhesive application

### **IMPORTANT:**

ALL STATEMENTS, TECHNICAL INFORMATION AND SUGGESTIONS CONTAINED HEREIN ARE BASED ON DATA WE BELIEVE TO BE RELIABLE, BUT THE ACCURACY OR COMPLETENESS THEREOF IS NOT GUARANTEED. NOTHING HEREIN SHALL CONSTITUTE A WARRANTY, EITHER EXPRESSED OR IMPLIED. IT IS THE USERS RESPONSIBILITY TO DETERMINE THE SUITABILITY FOR HIS OWN USE OF THIS PRODUCT.

### GENERAL INSTRUCTIONS –

#### \*NOTE\*

When applying any of these decals, it can be easier to apply them as you would a windshield decal. Use a decal applying solution or mixture of 2 to 3 drops of dish soap per quart of water in a spray bottle, and spray the surface of the vehicle with the mixture. Apply the decal, and then spray the entire transfer paper with the solution as well. Squeegee as instructed below, and let dry for a couple of hours. Then proceed to remove the transfer paper.

1. Clean the surfaces with soap and water where the decals will be going **thoroughly**. Then go over the surfaces again with a wax and grease remover or a 50/50 mix of isopropyl alcohol and water **at least twice**. These surfaces being totally free of any dust or foreign particles is the most important step in the whole process.
2. To temporarily hold your decal in place, in the area that you are applying it, apply several small strips of making tape to the top of your decal & the surface.

3. Using a tape measure or a straight edge ruler, line up the decal to the straightest body line or molding on the vehicle. Step back and make sure it looks the way you want it to look. Sometimes even the straightest body line doesn't always look straight. Use your best judgment.
4. Once the decal is in place where you want it, apply a horizontal piece of masking tape across the top of the decal. Applying half the tape on the decal & half the tape on the surface of the vehicle. If your decal is a lot wider (left to right) then it is tall, you can apply the masking tape down the middle. (from top to bottom)
5. With the masking tape now creating a hinge, fold your decal up, folding on the hinge. Start removing the wax backing paper, starting from the top and pulling downward approx 1/2 way down. With the masking tape now creating a hinge, fold your decal in half, pull the backing paper away from that half of the decal & tear at the middle. (NOT TEARING THE TAPE OR DECAL)
6. With even, overlapping strokes. Using firm pressure, start applying your decal with your squeegee. Begin at the top center & work your way down & outward to each end of the decal. Continue to slowly remove the wax paper backing as you go until you have squeegeed the whole decal. With even, firm pressure, start applying your decal with your squeegee. Begin at the middle (where your masking tape is holding the decal down) squeegee away from the middle towards the end in small strokes. Repeat on the other half.
7. Once the decal has been successfully applied to the surface. Remove the Transfer tape. Start to remove a small corner of the transfer tape. Pull the tape in a downward motion, do not pull straight away from the vehicle. Keep an eye on the vinyl to make sure that it is staying on the surface of the vehicle.
8. After you removed the transfer tape, look over the vinyl decal. You will need to split your decal anywhere that it falls on a seam, after cutting ALL seams, go back & roll the decal around the edge. If you see any air bubbles, use a pin, or the point of a x-acto blade, (with a new blade) poke a hole in the bubble & rub the air out of the hole with your finger (using the squeeze can damage the vinyl).
9. There are photos of the decals installed for your reference.

