

## Spoiler, 2005-09 C6 Corvette Rear Lip

**PACKING LIST**

*Before installation, use this checklist to make sure all necessary parts have been included.*

ITEM	CHECK	PART NUMBER	QTY	DESCRIPTION
1.	<input type="checkbox"/>	010781100	1	Spoiler, 2005-09 C6 Corvette Rear Lip
2.	<input type="checkbox"/>	100100S	2	Stanchion, 05-09 Spoiler
3.	<input type="checkbox"/>	100101K	1	Install Kit, C6 Spoiler
4.	<input type="checkbox"/>	305806200	1'	Tape, .5" Wide, .090" Thick
5.	<input type="checkbox"/>	Instructions	1	Instructions

**WARNING:** SLP Recommends wearing safety glasses for the complete installation.

**WARNING:** SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

**WARNING:** To avoid the chance of electrical shock or damage to your vehicle's electrical system, disconnect both the negative and positive batter leads (in that order) at the battery.

**Do not use 100% IPA, acetone, denatured alcohol, lacquer thinner or mineral spirits. These cleaning liquids either evaporate too quickly or leave a residue that reduces adhesion.**

**NOTE: SLP recommends using 50:50 isopropyl alcohol and water mixture to clean areas prior to adhesion promoter application.**

**INSTALLATION INSTRUCTIONS – #100100**

**Before Installation**

- Read this "Information" page
- Read the complete "installation" guide before starting

**CAUTION:**

- Installation of Deck Lid Lip Spoilers are not to be attempted until vehicle, parts and shop area are at least 70 degrees Fahrenheit. This will provide the conditions necessary for maximum tape adhesion.
- Modifying or removing metal from a vehicle may set aside the original equipment manufacturer's warranty and liability; and may effect Federal Motor Vehicle Safety Standards for the model. Refer to the vehicle manufactures conversion guidelines prior to making alterations to the vehicle body and construction.

## **STORAGE:**

- Store unpainted parts in an area protected from sunlight and weathering. As with bare steel, oxidation occurs until exposed surfaces are painted.

## **PAINTING:**

- For the best results, the surface must be free of grease or oils using the same careful preparation you would use to paint the vehicle.

- **CAUTION:** Exposure to harsh solvents such as Acetone, Lacer thinner, and some adhesive removers can do extensive damage to this product; therefore, we recommend isopropyl alcohol for wiping down the parts. Your local paint supplier is the best consultant for choosing a coating for this product. In many cases, the same paint may be used on both the vehicle and the round Effects. Check compatibility of your system and our super high impact ABS plastic with your paint supplier.

## **IMPORTANT:**

ALL STATEMENTS, TECHNICAL INFORMATION AND SUGGESTIONS CONTAINED HEREIN ARE BASED ON DATA WE BELIEVE TO BE RELIABLE, BUT THE ACCURACY OR COMPLETENESS THEREOF IS NOT GUARANTEED. NOTHING HEREIN SHALL CONSTITUTE A WARRANTY, EITHER EXPRESSED OR IMPLIED. IT IS THE USERS RESPONSIBILITY TO DETERMINE THE SUITABILITY FOR HIS OWN USE OF THE PRODUCTS MANUFACTURED BY PRODESIGN THERMOFORMING.

## ***YOU ARE NOW READY TO INSTALL YOUR DECK LID LIP SPOILER.***

**NOTE:** *It is imperative that the area to be taped is clean and free of wax and debris. Also, do not touch or contaminate the adhesive tape after removal of red protective strip-so as to ensure a secure bond.*

## **Un-installation of tail light housing:**

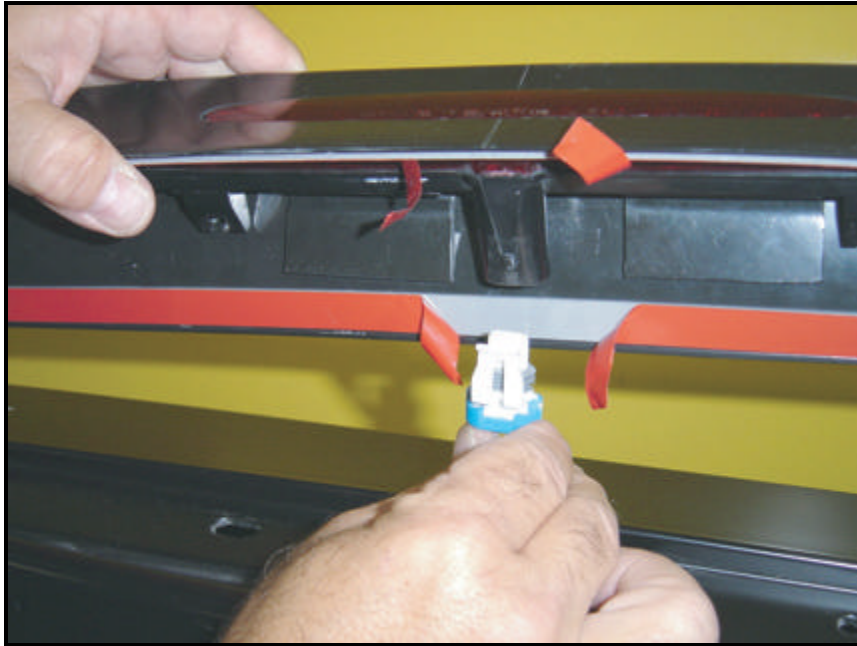
1. Remove the screws holding down the tail light housing.



2. Remove middle tail light housing Unhook the break light connection.



3. Take the tail light out of the housing.

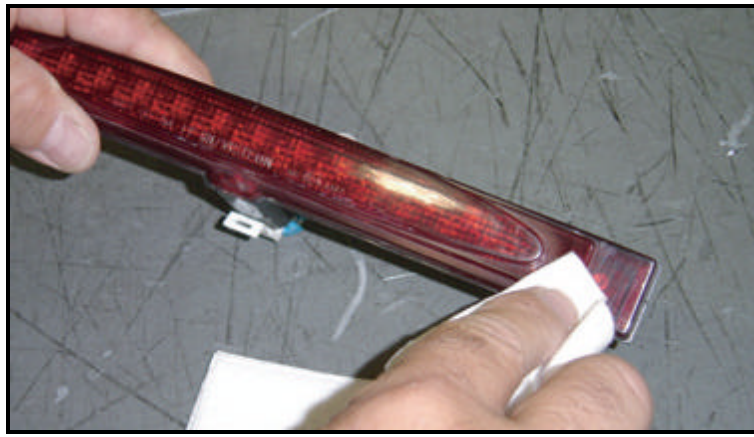


**Installation:**

1. Line up the outboard step of the light with the hole in the spoiler to check fit.



2. Clean tail light and rear spoiler at bond Zone with alcohol and water solution (50/50mix).



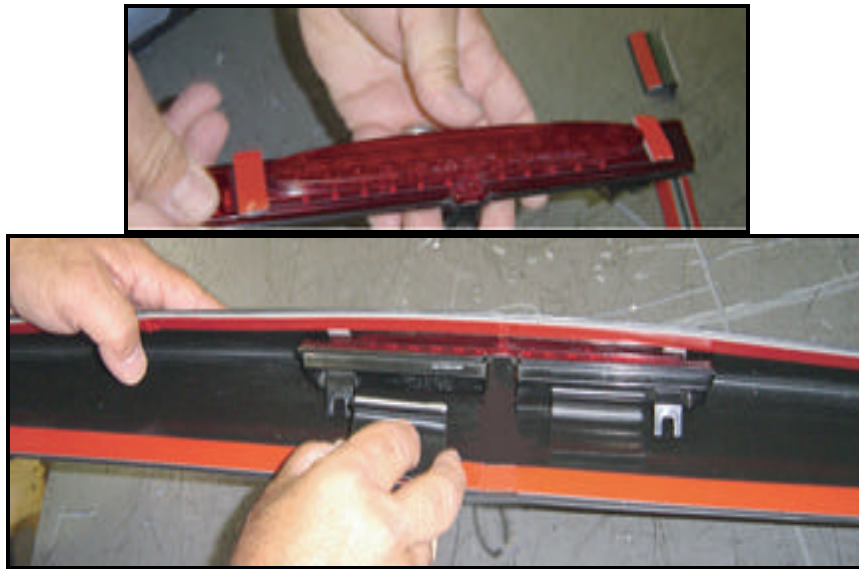
**3.** Use applicator to apply adhesive promoter to bond zone and allow to dry.



**4.** Take the roll of tape that came with the kit and cut it in half. Apply one-half to each side of the outboard step of the light.



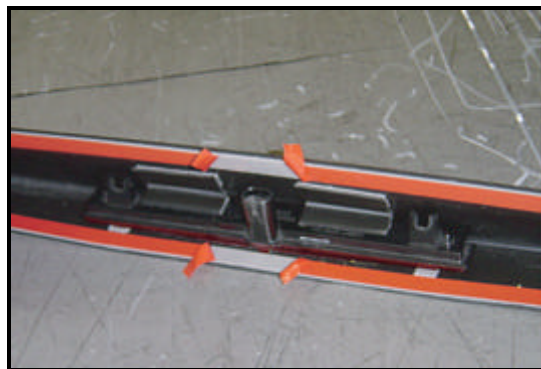
**5.** Remove the red tape backer. Insert light into part as shown below. Apply 35lbs of pressure to taped areas.

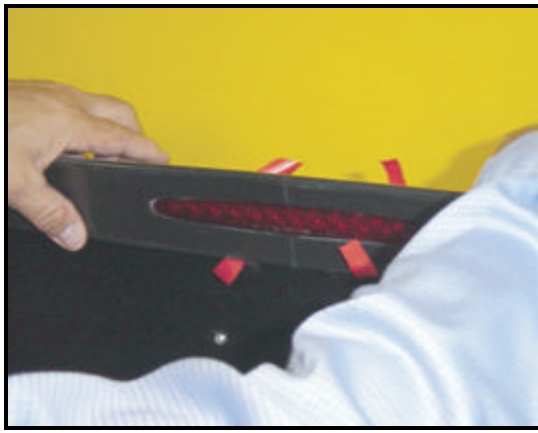


**6.** Peel the red tape backer from the two brackets in the kit. Apply them one at a time to the back of the light and the bottom of spoiler. The edge of the bracket should be flush with the crease created by the part.

**7.** Position wing on car and check fit. Make adjustments if needed. Mark a reference point if needed.

**8.** Cut the red tape backing on the top and bottom pieces, in the center of the part. Peel approximately 1" of the red backer and roll it over the outer edge. So the backer can be pulled from the painted side.





**9.** Reconnect the break light wire.

**10.** Starting from the center of the wing peel red tape backing from lower tape surface and stick to the car working your way toward the ends of the wing.



**11.** Peel red tape backing from upper tape surface and stick to car. Apply 35 lbs of pressure to all taped edges to ensure a secure bond.

**12.** When rear wing has been installed, vehicle should appear as shown. **IMPORTANT:** Do not drive vehicle for at least Twenty-four (24) hours to allow for maximum adhesion.



**13. (optional):** For a seamless look, we recommend using body caulk on any raw (to be painted) parts from ACS.

