

# C5 Corvette Rear Lip Spoiler Installation Guide

## PACKING LIST

*Before installation, use this checklist to make sure all necessary parts have been included.*

ITEM	CHECK	PART NUMBER	QTY	DESCRIPTION
1.	<input type="checkbox"/>	010781211	1	SPOILER,97-04 C5 CORVETTE REAR LIP
2.	<input type="checkbox"/>	12000011	1	ADHESION PROMOTER,3M SINGLE PACKET
3.	<input type="checkbox"/>	305806201	12'	TAPE,.090 THOU THICK,1/4" WIDE
4.	<input type="checkbox"/>	Inst	X	Instructions

### Additional Material Required for Installation

- 50/50 Alcohol/Water Mix

### Before Installation

- Read this "Information" page
- Read the complete "installation" guide before starting

### CAUTION:

- Installation of Deck Lid Lip Spoilers are not to be attempted until vehicle, parts and shop area are at least 70 degrees Fahrenheit. This will provide the conditions necessary for maximum tape adhesion.
- Modifying or removing metal from a vehicle may set aside the original equipment manufacturers warranty and liability; and may effect Federal Motor Vehicle Safety Standards for the model. Refer to the vehicle manufactures conversion guidelines prior to making alterations to the vehicle body and construction.

### STORAGE:

- Store unpainted parts in an area protected from sunlight and weathering. As with bare steel, oxidation occurs until exposed surfaces are painted.

### PAINTING:

- For the best results, the surface must be free of grease or oils using the same careful preparation you would use to paint the vehicle.

- **CAUTION:** Exposure to harsh solvents such as Acetone, Lacer thinner, and some adhesive removers can do extensive damage to this product; therefore, we recommend isopropyl alcohol for

wiping down the parts. Your local paint supplier is the best consultant for choosing a coating for this product. In many cases, the same paint may be used on both the vehicle and the Ground Effects. Check compatibility of your system and our super high impact ABS plastic with your paint supplier.

**IMPORTANT:**

ALL STATEMENTS, TECHNICAL INFORMATION AND SUGGESTIONS CONTAINED HEREIN ARE BASED ON DATA WE BELIEVE TO BE RELIABLE, BUT THE ACCURACY OR COMPLETENESS THEREOF IS NOT GUARANTEED. NOTHING HEREIN SHALL CONSTITUTE A WARRANTY, EITHER EXPRESSED OR IMPLIED. IT IS THE USERS RESPONSIBILITY TO DETERMINE THE SUITABILITY FOR HIS OWN USE OF THE PRODUCTS MANUFACTURED BY PRODESIGN THERMOFORMING.

***YOU ARE NOW READY TO INSTALL YOUR DECK LID LIP SPOILER.***

## **C5 Corvette Rear Lip Spoiler Installation Guide (Continued)**

**NOTE:** *It is imperative that the area to be taped is clean and free of wax and debris. Also, do not touch or contaminate the adhesive tape after removal of red protective strip-so as to ensure a secure bond.*

**Installation:**

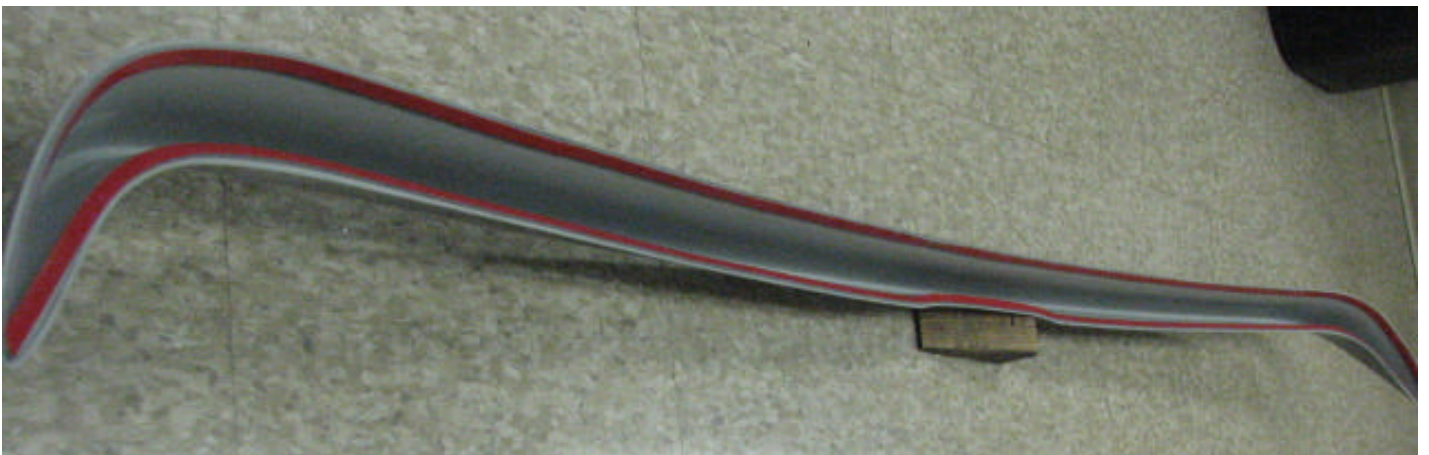
**Step 1:** Clean vehicle at bond zone with alcohol and water solution (50/50 Mix)



**Step 2:** Use applicator to apply adhesive promoter to bond zone and allow to dry.



**Step 3:** Apply double-sided tape to inside of spoiler. Leave about 1/16" gap from outer edge of spoiler. Taper ends in corners to ensure tape is applied to entire inner perimeter. Be sure to not remove the red tape backing at this step.



**Step 4:** Position wing on car and check fit -Make adjustments if needed.

**Step 5:** Use third brake light to center part.



**Step 6:** Starting from the center of the wing peel red tape backing from lower tape surface and stick to the car working your way toward the ends of the wing.

**Step 7:** Peel red tape backing from upper tape surface and stick to car. Apply 35 lbs of pressure to all taped edges to ensure a secure bond.



**Step 8:** When rear wing has been installed, vehicle should appear as shown.



**IMPORTANT:** Do not drive vehicle for at least Twenty-four (24) hours to allow for maximum adhesion.

**Step 9 (optional):** For a seamless look, we recommend using body caulk on any raw (to be painted).

**3M™ All-Around Autobody Sealant 08500,  
1/10 gal cartridge, 12 per case**

White, easy to apply sealant that is used for sealing interior and exterior auto body joints and seams. Applies easily and can be smoothed to a featheredge with a wet finger and sets to a firm, tough, and rubber-like water resistant bead. Can be painted in 30 minutes, has easy water cleanup and will not harm paint.

