

**PART #23066**

**1997-2002 C5 CORVETTE  
SMOOTH BELLOWS**

**PACKING LIST**

<u>Item #</u>	<u>Check</u>	<u>Quantity</u>	<u>Part #</u>	<u>Description</u>
1	<input type="checkbox"/>	1	220755760	Bellows, Smooth C5 Corvette
2	<input type="checkbox"/>	1	940144784	Clamp Worm Drive 5" O.D. 1/2" Bandwidth
3	<input type="checkbox"/>	1	*****	Installation Instructions

**INSTALLATION INSTRUCTIONS**

1. Unplug the inlet air temperature module and mass air flow sensor from the vehicle's wire harness.
2. Remove the worm drive clamp at the throttle body.
3. Loosen the worm drive clamp at the top of the mass air flow sensor so that the plastic duct and stock bellows can be removed in one piece.
4. After the plastic duct and stock bellows are out of the vehicle, separate the stock bellows from the plastic duct.
5. Install SLP's new smooth bellows to the plastic duct mating the oval side of the duct to the oval side of the smooth bellows.
6. Use the included 5" worm drive clamp to secure the smooth bellows to the plastic duct. (note: make sure that the SLP Logo is facing upwards)
7. Install the plastic duct with SLP's smooth bellows back onto the car.
8. Use the stock 4" worm drive clamp taken off of the stock bellows (throttle body side) to secure the new smooth bellows to the throttle body.
9. Plug both the inlet air temperature module and mass air flow sensors back into the vehicles wire harness.
10. The installation is now complete.

**NOTE: For 1997-1998 Corvettes, the smooth bellows must be drilled with a 1/8" drill bit to insert the vacuum fitting. WD 40 can be used to help get the fitting into SLP's smooth bellows.**

