

PART NO.70802

PACKING LIST

Item#	Check	Quantity	Part Number	Description
1	<input type="checkbox"/>	1	700184101	Left Subframe Connector
2	<input type="checkbox"/>	1	700184100	Right Subframe Connector

1993-02 CAMARO/FIREBIRD
SUBFRAME CONNECTORS,
WELD IN COUPE ONLY

NOTE: In order for these Subframe Connectors to perform as intended, they **MUST** be installed as specified in these instructions and by a qualified welder. On 1998 and later Camaro and Firebirds, the metal heatshielding that covers the fuel lines under vehicle on drivers side **MUST** be trimmed for subframe connector clearance. To do this, hold connector up into position and mark heatshielding with cut lines to remove the minimum amount for clearance. Unbolt the heatshielding and trim with tin snips, then replace.

INSTALLATION INSTRUCTIONS

1. Disconnect the positive (+) battery cable from battery. This step **MUST NOT** be overlooked, as possible damage to vehicles computer could occur. The easiest way to install the bars on vehicle is using a vehicle lift, however, it is possible using a jackstands, or wheel ramps. Be sure vehicle is stable, whichever method is used.
2. Loosen and remove the four bolts that hold the cross car brace to chassis located under transmission output shaft. Also loosen and remove the two bolts and nuts that hold the front ends of rear controls arms to chassis.
3. Hold each bar up into place, aligning the hole in rear tab of each bar with the hole in chassis where rear control arm was bolted. Note the areas onchassis where bar will be welded, these spots **MUST** be clean and free of rust, paint, undercoating and grease. The long outer flat of bar must betight against the pinch-welded flange along bottom of rocker panels. Clamp bar to this flange, with bolt through rear hole of bar and through the control arm/control arm mount. Front end of bar should be all the way up and tight to underside of front subframe box. Replace the two bolts removed earlier from cross-car brace, and tighten to pull inner flange of subframe connector into position. Install opposite side bar in same fashion.
4. Weld bars to vehicle w/approximately 1" long beads, skipping 1/2" to 3/4" between welds. After everything has cooled, the subframe connectors should both be either painted or undercoated.

SUBFRAME CONNECTORS WELD DIAGRAM

