

Exhaust System, Loudmouth II, F-150 June 04-06 4.6/5.4L
Crewcab 5.5' Bed/ Supercab 6.5' Bed

PACKING LIST

Before installation, use this check list to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	1	<input type="checkbox"/>	310301950	Y-Assy, F-150, Exhaust, 2004-2006
2.	2	<input type="checkbox"/>	310013818	Muffler, Bullet
3.	1	<input type="checkbox"/>	310301951	Tailpipe Assy, F-150, Exhaust, 2004-2006
4.	6	<input type="checkbox"/>	308144380	Clamps, Torca, 2.5"
5.	2	<input type="checkbox"/>	M31039	Tip, 3.5" Polished Dual Wall
6.	1	<input type="checkbox"/>	*****	Instructions

WARNING: SLP Recommends wearing safety glasses for the complete installation.

WARNING: SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

INSTALLATION INSTRUCTIONS - #F31070

- 1 Raise and fully support the vehicle (a vehicle lift is recommended).
- 2 Start by removing the stock exhaust system.
- 3 Loosen the band clamp in front of the stock muffler. See photo 1 below.



PHOTO 1

- 4 Next remove the bolts that are holding the rubber isolator hangers to the frame. See photo 2, 3 and 4 below.



PHOTO 2



PHOTO 3



PHOTO 4

- 5 With the help of an assistant carefully lower and remove the stock exhaust system from the vehicle.
- 6 Next remove the stock short intermediate pipe that is being held on by the two bolt band clamp directly behind the stock Y-Pipe. See photo 5 below.

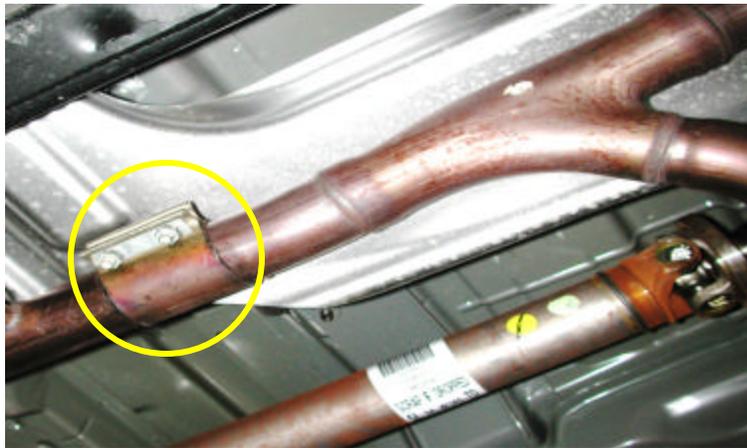


PHOTO 5

- 7 Next install the SLP Loudmouth II Exhaust system. Utilize the stock two bolt band clamp to secure the SLP Y-Assembly to the stock Y-Pipe.
- 8 The SLP Exhaust System will only use one of the stock rubber isolators.

- 9 Install the stock rubber isolator as shown below back to its stock location.



PHOTO 6

- 10 Install the two SLP Loudmouth II resonators and tailpipe assembly as shown in the photo below, use the 6 remaining torca clamps. Check all clamps twice to make sure they are all tight.

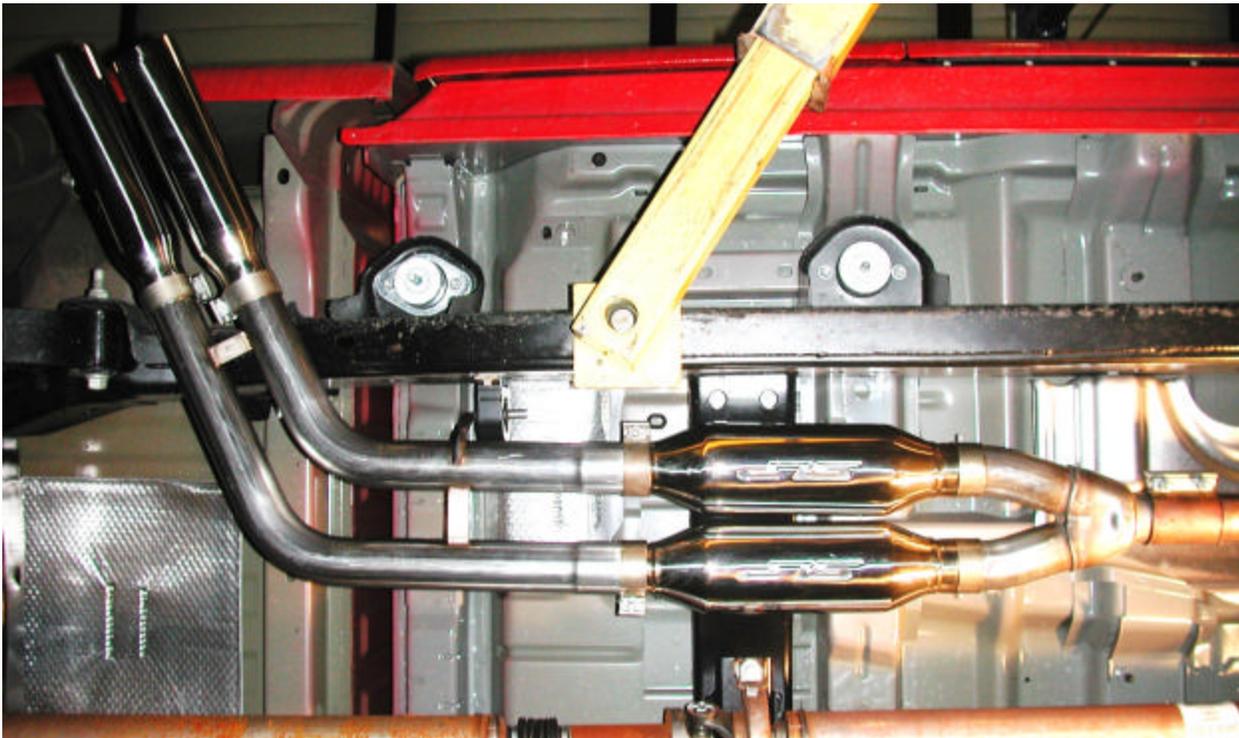


PHOTO 7

- 11 The installation is now complete. Lower the vehicle, check tip alignment and enjoy!