

1501 Industrial Way North, Toms River, NJ 08755 Phone: (732) 349-2109 • Fax: (732) 244-0867

Axle-Back, 2005-2009 Mustang GT / 2007-2009 GT 500

PACKING LIST

Before installation, use this check list to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
			310305080	Tip, 4", Slash Cut, 9.5" Length
			or	Or
1.	2		307815422	Tip, 3.5" Slash Cut Tip
			or	Or
			310305400&310305401	P-Side & D-Side Loudmouth Tips
			310034785	Powerflo Pass Side Muffler Assembly
2.	1		Or	or
			310032785	Loudmouth Pass Side Muffler Assembly
			310034786	Powerflo Drivers Side Muffler Assembly
3.	1		Or	or
			310032786	Loudmouth Drivers Side Muffler Assembly
4.	1		315032785	Tube, Inlet, Axle Back Pass Side
5.	1		315032786	Tube, Inlet, Axle Back Driver Side
6.	6		308144380	Clamps, Torca, 2.5"
7.	1		310305080	Instructions

WARNING: SLP Recommends wearing safety glasses for the complete installation. **WARNING:** SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

INSTALLATION INSTRUCTIONS - #M31012/M31013/M31014

1. Remove your stock "Axle-Back" system by removing the bolts that hold the rubber isolator brackets (two per side) to the chassis and then unbolting the Torca clamp on the over axle pipe.



Photo 1: Passengers Side Factory Axle Back Muffler

2. Slide the over-axle pipe to muffler pipe (Powerflo) or over-axle to tip pipe (Loudmouth) on the factory over axle-pipe with a supplied Torca clamp. Insert the SLP pipe hanger into the factory rubber isolator and bolt the isolator to the chassis loosely. Next install the muffler onto the over-axle connecting pipe with a supplied Torca clamp. Insert the SLP muffler hanger into the factory rear rubber isolator and bolt the isolator to the chassis loosely. Next install the tip onto the muffler (Powerflo) or pipe (Loudmouth) using a supplied Torca clamp. Finally carefully adjust the system and tighten all clamps and isolator bracket bolts firmly, see Photo 2 below.

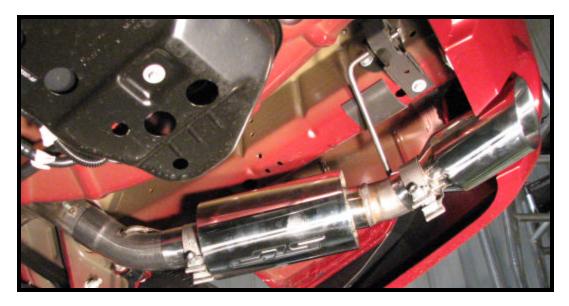


Photo 2: SLP Powerflo Axle Back Installed

3. Make sure that you install the hanger brackets back onto the vehicle the same way they came off. They can be installed incorrectly which results in poor and incorrect tip to rear valance alignment. Please see the four photos below for clarification.

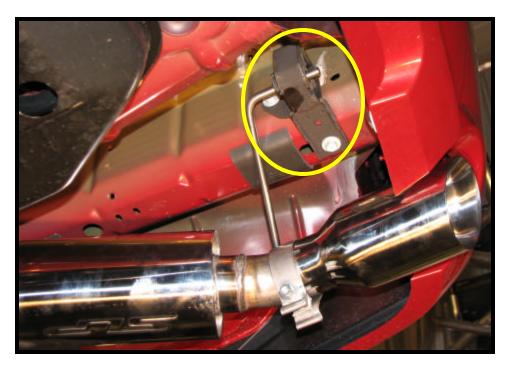


Photo 3: Passengers Side Rear Bracket



Photo 4: Passengers Side Front Isolator Bracket

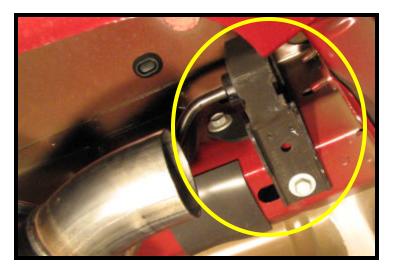


Photo 5: Drivers Side Rear Isolator Bracket

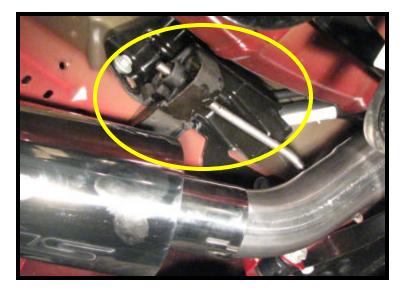


Photo 6: Drivers Side Front Isolator Bracket

4. The installation is now complete. Enjoy!